



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2712
Job Sheet 212147



Part No: D2712

Job Qty: 100 pcs

Part Name: Set Screw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/11/20

Job Tracking No:

Due Date: 8/31/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP: C 05.09.13 Reformat KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Purchasing <i>McMaster</i>	100		8/31/20	0.00	0.00	Purchasing - 1		<i>HE</i> AUG 17 2020
	<i>POHBO46896</i>	pcs	<i>KY</i>		<i>x100</i>		Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	100		8/31/20	0.00	0.00	Packaging 2 - 1 - B4B		
		pcs					Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		<i>HE</i> AUG 17 2020
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S294423



Part: D2712

Job No: 212147

Serial No/Batch: S294423

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/17/20

Plex 8/11/20 2:36 PM Dart.lajeunesse.marie

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
120 QC 6	100 pcs	8/31/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
				QC 6 - 82	
130 Packaging 3-1 - Stock - B4B	100 pcs	8/31/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 -	

DAS
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9-89

AUG 17 2020

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AUG 17 2020

				B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
140	QC 21 - SA	100 pcs	8/31/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					Broussard
					QC 21 - SA - 9
					QC 21 - SA - 77

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9-09

AUG 17 2020

Part Op **100** - Purchasing - Issue P/O: _____ For Hex Head Set Screw P/N: 92311A599 as per Dwg D2712
 Descriptions: Thread: 5/16-24UNF Length: 5/8" long SS Possible Supplier: McMaster
110 - Receive & Inspect for Damage & Mat'l Certs) - Ensure material release note is attached
120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92311A599	Set Screw D2712	100 pcs (1 ea)	100-Purchasing	S294398

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	92311A599	100	0	0

Part Specifications

Specifications could not be found.

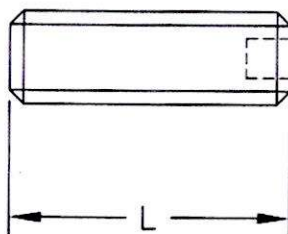
Plex 8/11/20 2:36 PM Dart.lajeunesse.marie



DESIGN DS	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2712	REV. B SHEET 1 OF 1
DATE 05.05.04		TITLE SET SCREW	SCALE NTS
A	97.11.03	NEW ISSUE	
B	05.05.04	MATERIAL NOW SS ONLY	

RELEASED
05-09-06 [Signature]

SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 212147 MLC
2008-11



D2712 SET SCREW

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) THREAD: 5/16"-24 (UNF)
- 3) LENGTH: L= 5/8" TO 3/4"
- 4) MATERIAL: STAINLESS STEEL

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046896



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046896

PO Date: 8/13/20

Due Date: 8/17/20

Purchase Order

Revision:

Revision Date:

Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		HT-500-010P-14		41735K11 (2-125 PSI)	Arrow Regulator 2-125 PSI	Firmed X2	-	8/17/20	2 Ea	0 Ea	2 Ea	\$32.54/Ea	\$65.08
2		90905A673		10/pk	Split Ring, Ø1-1/16 OD x Ø15/16 ID x 1/8 receive ea	Firmed X10	-	8/17/20	100 Ea	0 Ea	100 Ea	\$0.672/Ea	\$67.20
3		1920N59		1/pk	Extension Spring with Loop Ends	Firmed X1	-	8/17/20	1 Ea	0 Ea	1 Ea	\$11.90/Ea	\$11.90
Line Item Note Steven D													
4		9065K377		3/pk	302 Stainless Steel Corrosion-Resistant Extension Spring	Firmed X3	-	8/17/20	3 Ea	0 Ea	3 Ea	\$3.3733/Ea	\$10.12
Line Item Note Steven D													
5		91292A080		10/pk	Screw	Firmed X10	-	8/17/20	10 pcs	0 pcs	10 pcs	\$0.637/pcs	\$6.37
6	212147	92311A599			Set Screw D2712 : AS PER DWG D2712 REV. B	Firmed X100	-	8/17/20	100 pcs	0 pcs	100 pcs	\$0.2432/pcs	\$24.32
Grand Total:													\$184.99

Guerin

Plex 8/13/20 12:00 PM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB046896



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/13/20 12:00 PM Dart.Guerin.Kimberley



McMASTER-CARR®

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Packing List

Page 1 of 1

08/13/2020

Purchase Order
POHB046896

Order Placed By
Kim

McMaster-Carr Number
1568021-02

Line	Product	Ordered	Shipped
1	41735K11 Compressed Air Regulator, Relieving with Knob, Zinc Housing, 1/4 NPT Female, 2-125 PSI	2 Each	2 ✓
2	90905A673 316 Stainless Steel Split Ring, 1-1/16" OD, Packs of 10	10 Packs	10 ✓
4	9065K377 302 Stainless Steel Corrosion-Resistant Extension Spring with Loop Ends, 3" Long, 0.5" OD, 0.063" Wire Diameter, Packs of 3	1 Pack	1 ✓
5	91292A080 18-8 Stainless Steel Socket Head Screw, M8 x 1.25 mm Thread, 18 mm Long, Packs of 10	1 Pack	1 ✓
6	92311A599 18-8 Stainless Steel Cup-Point Set Screw, 5/16"-24 Thread, 5/8" Long, Packs of 50	2 Packs	1 ✓

Shipped separately from our Chicago warehouse on 08/13

3	1920N59 Mil. Spec. Extension Spring with Loop Ends, 3" Long, 0.650" OD, 0.063" Wire Diameter	1 Pack	1
6	92311A599 18-8 Stainless Steel Cup-Point Set Screw, 5/16"-24 Thread, 5/8" Long	2 Packs	1

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

Sarah Weinberg

Sarah Weinberg
Compliance Manager

PURO: CPT 007991396

1-Box

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DART AEROSPACE LTD.



McMASTER-CARR®

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order

POHB046896

Order Placed By

Kim

McMaster-Carr Number

1568021-01

Page 1 of 1

08/13/2020

Line	Product	Ordered	Shipped
3	1920N59 Mil. Spec. Extension Spring with Loop Ends, 3" Long, 0.650" OD, 0.063" Wire Diameter, Packs of 1	1 Pack	1
6	92311A599 18-8 Stainless Steel Cup-Point Set Screw, 5/16"-24 Thread, 5/8" Long, Packs of 50	2 Packs	1

Shipped separately from our Cleveland warehouse on 08/13

1	41735K11 Compressed Air Regulator, Relieving with Knob, Zinc Housing, 1/4 NPT Female, 2-125 PSI	2 Each	2
2	90905A673 316 Stainless Steel Split Ring, 1-1/16" OD	10 Packs	10
4	9065K377 302 Stainless Steel Corrosion-Resistant Extension Spring with Loop Ends, 3" Long, 0.5" OD, 0.063" Wire Diameter	1 Pack	1
5	91292A080 18-8 Stainless Steel Socket Head Screw, M8 x 1.25 mm Thread, 18 mm Long	1 Pack	1
6	92311A599 18-8 Stainless Steel Cup-Point Set Screw, 5/16"-24 Thread, 5/8" Long	2 Packs	1

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Sarah Weinberg
Sarah Weinberg
Compliance Manager

Proc # CPT007991397
TBL

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DART AEROSPACE LTD.